CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0317.006

DVS ZERT GmbH hereby certifies that the welding company

AL Metalltechnik GmbH & Co. KG
Brinker Esch 2
48683 Ahaus-Alstätte
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1 in the type of activity P

in the range indicated in the annex.

validity: 2025-11-27 until 2028-11-26

Düsseldorf, 2025-11-26
Place and date of issue

Lead auditor: Dipl.-Ing. LUKOSZ

Dipl.-Ing. GURSCHKE
Head of certification body

DVS ZERT DVS ZERT

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 2.2 2.2 2.2 2.2/8 3.1 3.1 3.2 8/2.2	t = 3 - 50 mm t ≥ 5 mm t = 2 - 12 mm t = 3 - 12 mm t = 3 - 20 mm t = 3 - 8 mm t = 3 - 40 mm t = 6 - 24 mm t = 6 - 60 mm D = 79 mm t = 2 - 20 mm	BW FW FW, robot - HY HY BW FW - FW
784	1.2	D = 10 mm	-

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s): Claus Kuhlmann, IWE [external] born: 1971-01-19

1st deputy(ies) of the responsible welding coordinator(s): Thomas Weßels, Level B (IWS) born: 1979-07-17

Others deputies: Simon Scheuer, Level C born: 1988-12-17

Remarks: The welding coordinator Claus Kuhlmann is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.: DVSZERT/15085/CL1/317/17/3

General provisions:
The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.